



AIRMASTERS
WWW.AIR-MASTERS.EU

THIRD ANGLE PROJECTION	-				REQUIREMENTS—UNLESS OTHERWISE SPECIFIED	CONTRACT NUMBER	-				MOD.	AIR-CONV03SAN-316L					
	-				GENERAL	CLIENT	-				TITLE	1 1/2" S.S. 316L RING VAC ASSEMBLY DRAWING					
MATERIAL	SS-316L				1. DIMS ARE IN MM	CONTRACTOR	-				DESIGN	DATE	SIZE	CAGE CODE	DWG NO	RELEASE	REV
	-				2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)	PROJECT	-				CHECKED	ASHISH	—	—	—	—	—
FINISH	-				3. MACHINE FINISH 125 MICRO INCH RMS	STRESS	-				MANUFACTURING	—	—	—	—	—	—
	-				4. INTERNAL RADII .015	MECHANISM	-				ELECTRICAL	—	—	—	—	—	—
-				5. BREAK SHARP CORNERS .005 TO .015	LIMITS	-				SCALE	1:1		CAD NO	-		SHEET	1 OF 1
NEXT ASSEMBLY				USED ON	QTY PER ASSY	PART NO	-				1. LINEAR DIMS.	-					
-				---	---	---	-				.XXX = .005	-					
-				---	---	---	-				.XX = .010	-					
-				---	---	---	-				.X = .030	-					
-				---	---	---	-				2. ANGLES = ± 1/2"	-					
-				---	---	---	-				3. RUNOUT .010 TIR	-					
-				---	---	---	-				4. HOLES IN ACCORDANCE WITH AND 10387	-					